

SOUTH PRODUCTION NOTES

Nov 19, 2015
3-11 Shift Notes

BASF EMPLOYEES

56 Last Recordable
56 Last Lost Time

SAFETY Notes: No job is so urgent that we can't take the time to do it safely and correctly.

Title V Notes: Trimer worked well tonight. We dropped the ORP to 210 due to sulfide smell outside and a white plume.

#1 MED / X 253:

Confirmed all Aerodisp is gone. We are finished. Will need clean up instructions.

#1 RC / X253 next:

Feeding. Continue. Granulator screen has been changed to a 4 mesh.

#2 MED line / D 0768 SSD:

Holding off until we get the calciner going.

#2 RC/ D 0768 SSD:

The lid is off of the calciner and we are currently scheduling repairs. May be done for a little while.

#3 MED line / AI 5637:

On hold until we find out what the status of #2 RC is. May need to shuffle products on calciners, so we do not need excess material on the floor. **End seals will need greased once a shift.**

#3 RC / AI 5637 :

Calciner is running. Feed rate has been changed to between 400-450. CTO is running in manual.

Keep burners 1, 3, and 10 off due to CO issues. Burners 1 and 3 have been tagged out and will need worked on #10 is not tagged but needs to stay off.

#4 RC / D-5206:

Run as we get feed available.
Continue to check weigh all bags.

Bag #3 of lot 501 needs to be relabeled into the current lot and resampled as such.

#5 RC / 6081:

Continue. We will need to start putting the two diamond stickers on the drums along with the labels. Andrea will advise shortly.

#6 RC & Dryer / D 0754:

Calciner is lit. Elliott is working on bringing up zone 2 temperatures.

Sly Scrubber blower sounds much better

Lets get the 314 lb bag of refire run thru soon so that we don't forget, it is in bldg 27.

Keep feed rate up as this is the plant's top priority. Elevator in 27 is working again.

West Pfaudler / D 4601

Follow clean up sheet. Lucas is finishing up what they need to do. The lid will need to be put back on when they are done. WOW to remove blank between tank 6 and pfaudler so that we can flush line.

East Pfaudler/ D 0754 (ICR 220 L) next:

On hold until we can get #6 RC back up and running.

More 0704 is on site

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

Continue to run as material is available. We dropped the feed rate on the dryer to make sure material comes off dry.

Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower).

Make sure batches are drained properly.

HF CD and sign in sheet are on Andrews desk.

Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

Down due to tower project.

Tower 6 / DPT 101:

Tower unloaded and holding

Do not unload tower when done. Will need to coordinate with GL and Engineering.

Cu-0860 repacking in screening room:

All drums are done and drums in Harrop area have been touched up.

Apparently we have a lot of drums in the warehouse that have incorrect labels on them. We will need to inspect these and relabel accordingly.

We only have a few drums left. See Robs email

Steam heater was turned on in screening room.

North Screener / DPT-0101:

Material is available to screen

South Screener / DPT-0101:

Material is available to screen

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 2508 next:

We are changing over to a seven sagger configuration and loading the middle four in order to get the material to fire properly. Continue feeding.

Some of the brick at zone 3 have fallen out, we will need to inspect.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / AI 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Continue running. Vacuum Pump seal continues to leak after being worked on. We do not currently have the correct packing. Will try again tomorrow.

Glycol pump was pulled and will be sent out to be repaired.

When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler/Trimer
- 3) #5 RC/Trimer
- 4) CTO
- 5) South Precip/Dry
- 6) #2 MED/#2RC
- 7) #1 MED/#1RC
- 8) #2 RC North
- 9) Reduction Tower 6
- 10) #3 MED/#3RC
- 11) Abbe/National Dryer/#4 RC - Run as qualified labor is available